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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	18863
<b>Description:</b> Guard Kit	<b>Part Number:</b>	D3139
<b>Dwg:</b> D3139 Rev. A	<b>Qty:</b>	9 <del>X</del> Kit U
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	H	03.02.24	<del>9</del> 9
2	PG	Issue P/O: <u>2005165</u> Guard as per Dwg D3139 <b>Note: 1 D3139 Kit includes:</b> 2    D3139-1 1    D3139-3 1    D3139-4  Possible Supplier: <del>Delastek</del> CANUS PLASTICS H 03.02.05 Material: 0.125" thick Lexan sheet <b>Ensure certificate of conformity required</b>	U	03.02.24	<del>9</del> 9
3	RG	Receive and Inspect for transit damage <b>Ensure certificate of conformity is attached</b>	④	03-02-24	9
4	QC6	Inspect dimensions per Dwg D3139	18	03-03-11	9
5	PK	Identify and Bag. Stock D3139-1/-3/-4 as individual parts.	18	03-03-11	9
6	AC	Prorate as follows:    Qty: 2 per D3139-1 1 per D3139-3 1 per D3139-4  Cost / part <u>84.00</u>	SA	03-03-12	9
7	DC	Close W/O <u>84.00</u> Inspect Level 21	A	03.03.12	-

Rev	Date	Change	Revised By	Approved
A	03.01.31	New issue	KJ/RF H	

RELEASED  
03.02.05 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Intial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

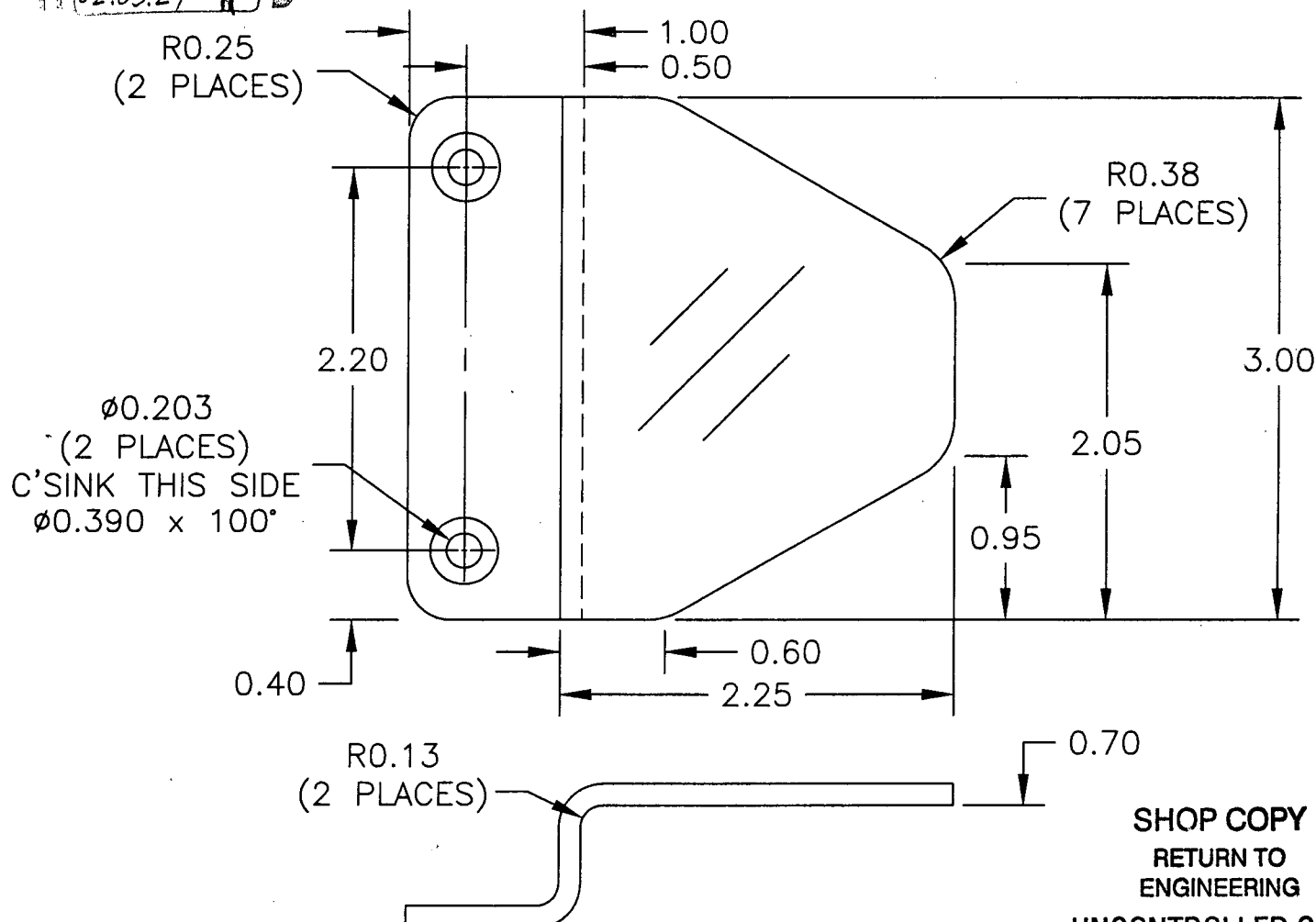
**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3139	REV. A SHEET 1 OF 2
DATE 02.04.19		TITLE GUARD	SCALE 1:1
A	02.04.19	NEW ISSUE	

RELEASED  
02.05.27



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**D3139-1 GUARD**

REPLACES PREMIER P/N B30-23000-237/-238

**WORK ORDER**

**NO. 18863**

**NOTES**

- 1) MATERIAL: 0.125 THICK LEXAN SHEET
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015

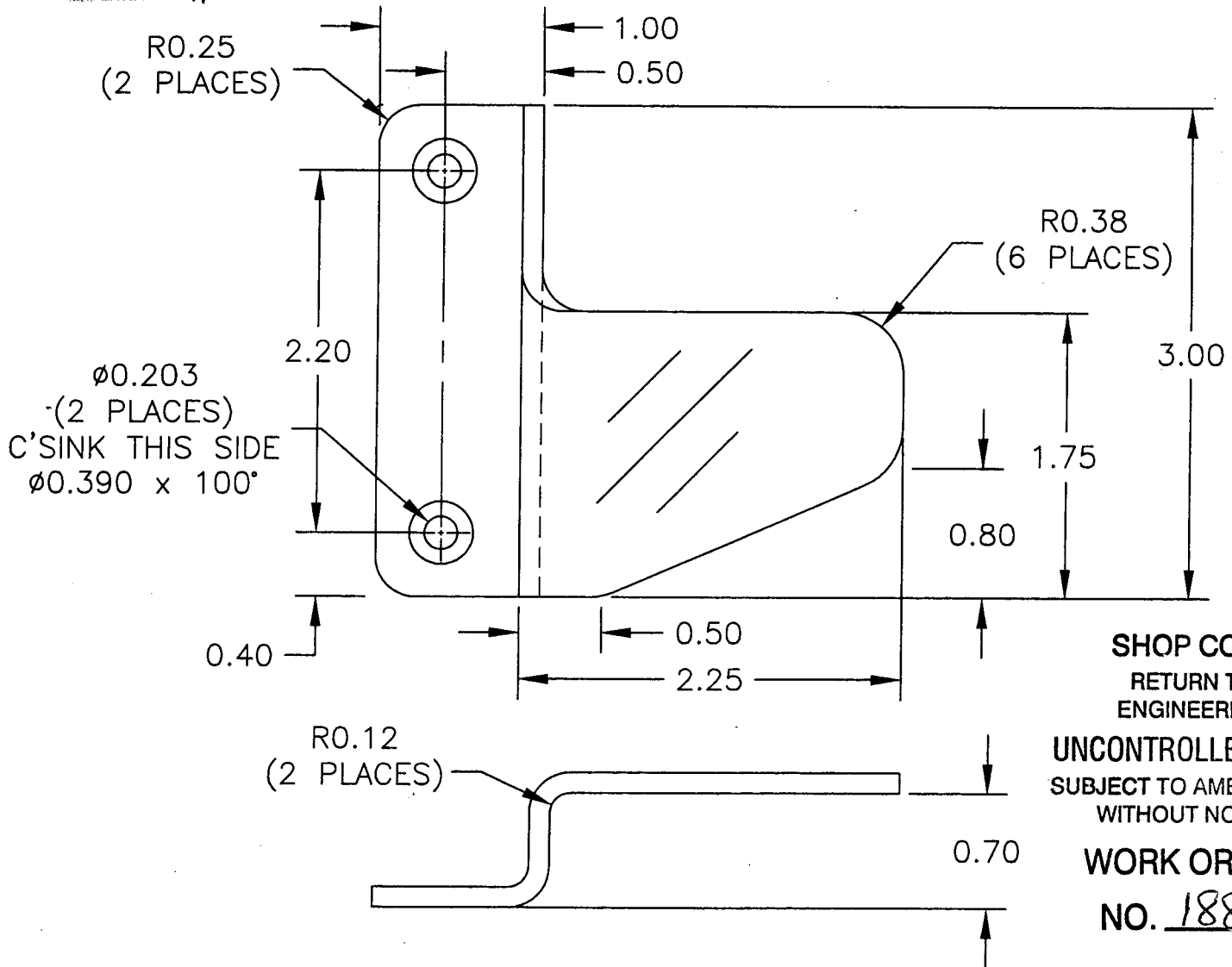
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DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3139	REV. A SHEET 2 OF 2
DATE 02.04.19		TITLE GUARD	SCALE 1:1
A	02.04.19	NEW ISSUE	

RELEASED  
02.05.27 #



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WORK ORDER  
NO. 18863

**D3139-3 GUARD (SHOWN)**  
**D3139-4 GUARD (OPP)**

**NOTES**

- 1) D3139-3 REPLACES PREMIER P/N B30-23000-239  
D3139-4 REPLACES PREMIER P/N B30-23000-240
- 2) MATERIAL: 0.125 THICK LEXAN SHEET
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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Dart Aerospace Ltd.  
Hawkesbury

# Job Costing Report

Feb 24, 2003  
08:17 am

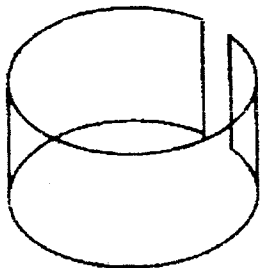
Work Order No : 0018863  
Project Name : D3139  
Project For : WK309  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3139  
Description : Guard Kit  
Manufactured : Yes  
Amount Req'd : 129  
Amount Done : 0  
Start Date : 02-21-03  
Est Finish Date : 02-27-03  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

Labour Hrs/Amount Done	Estimated	Actual
Profits/(Loss)	0.00	0.00
	0.00	0.00



**CANUS** Plastics Inc.  
300 Lisgar Street,  
Ottawa, Ontario, Canada  
K2P 0E2

Telephone (613) 232-2657

## CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO West Aerospace Ltd.

Date: Feb 20/2003

P.O. # 2005165

Packing slip # 15974

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY

1

DESCRIPTION

Guard Kit

SPECIFICATION #.

D3139

CANUS PLASTICS INC.

[Signature]